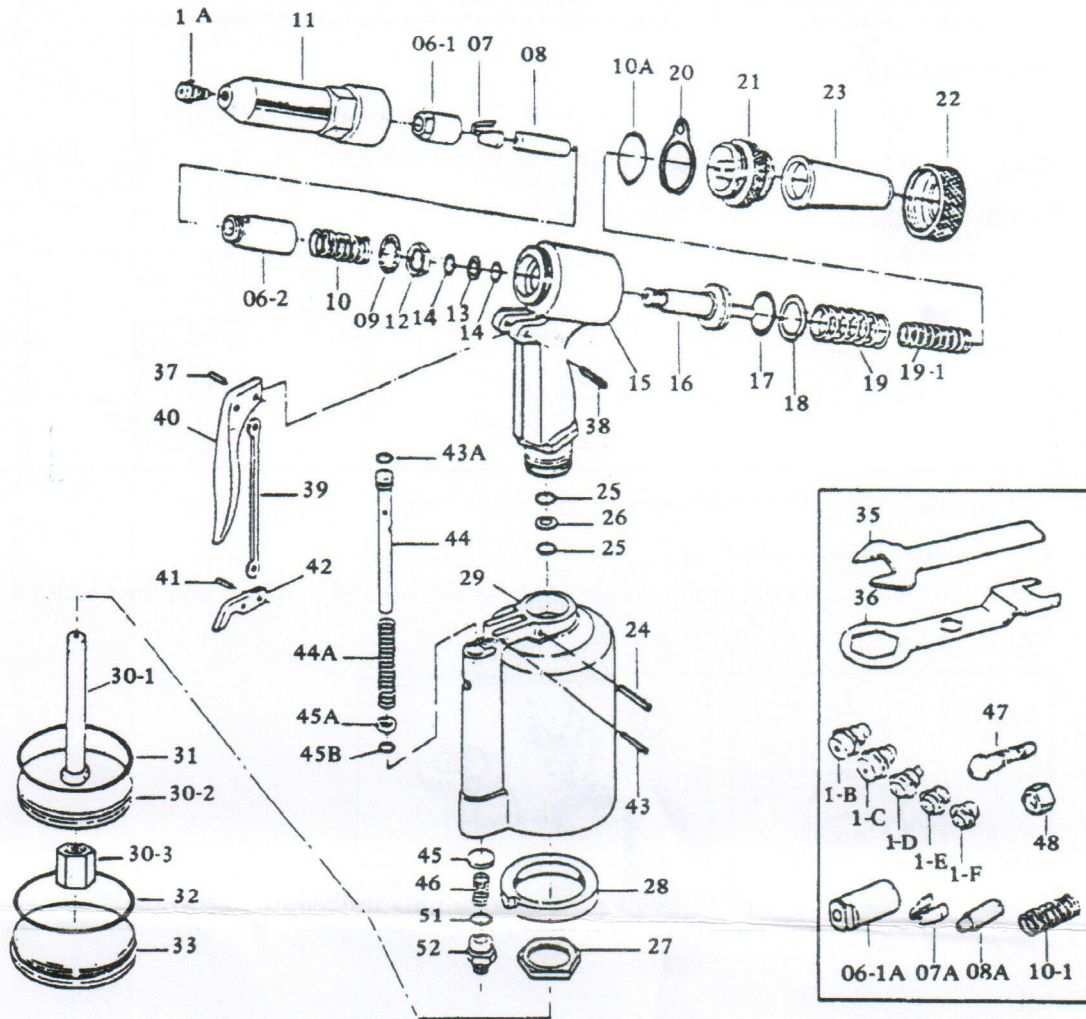


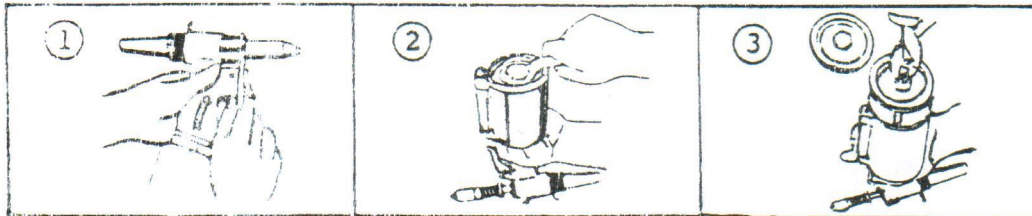
Part List Model No: KHADS - 500



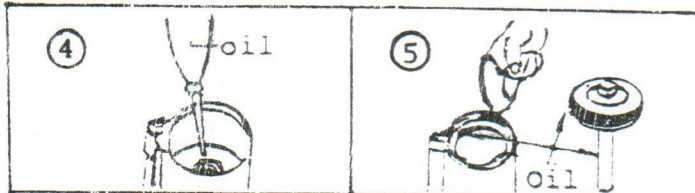
PART	DESCRIPTION	PART NO.	DESCRIPTION
1A	Nosepiece(1/4")	27	Frame Lock Nut
1B	Nosepiece(7/32")	28	Rubber Cushion
1C	Nosepiece(3/16")	29	Air Cylinder(φ 91× 128.5mm)
1D	Nosepiece(5/32")	30-1	Air Piston Stem(φ 16× 130mm)
1E	Nosepiece(1/8")	30-2	Air Piston
1F	Nosepiece(3/32")		
06-1	Jaw Case Front Tart For(1/4",7/32,3/16")	30-3	Air Piston Lock Nut
06-1A	Jaw Case Front Tart For(5/32",1/8",3/32")	31	Air Piston O Ring
06-2	Jaw Case End Tart	32	Cylinder O Ring
07	Jaw For(1/4",7/32",3/16")12m/m	33	Cylinder Cap
07A	Jaw For(5/32",1/8",3/32,)8m/m	35	Spanner Gauge
08	Jaw Pusher For(1/4",7/32,3/16")		
08A	Jaw Pusher For(5/32,1/8",3/32)		
09	case Washer Ring	36	Spanner
10	Jaw Pusher Spring For(1/4",7/32",3/16")	37	Trigger Pin
10-1	Jaw Pusher Spring For(5/32,1/8",3/32)	38	Connector (φ 3× 22mm)
10A	Frame Cap O Ring	39	Trigger Rod
11	Frame Head	40	Trigger
12	Case Lock Nut		
13	Back Up Ring	41	Connector
14	Back Up O Ring	42	Trigger Lever
15	Frame	43	Lever Pin(φ 3× 18mm)
16	Oil Piston	43A	Valve Pusher O Ring
17	Oil Piston O Ring	44	Valve Pusher(φ 12× 99mm)
18	Back Up Ring	44A	Valve Spring
19	Return Spring Large	45	Valve
19-1	Return Spring Small	45A	Valve Collar
20	Hanging Clip	45B	Collar O Ring
21	Frame Cap	46	Valve Spring(Bottom)
22	Frame Cap Nut	47	Inlet Bushing
23	Safety Cap	48	Inlet Bushing Nut
24	Setting Serew Pin	51	Valve Cap O Ring
25	Back Up O Ring	52	Valve Cap
26	Back Up Ring		

Maintenance & Adding oil for Air/Hydraulic Riveter:

1. Disconnect air hose.
2. Use the spanner to take apart the head as fig. ①.
3. Use the spanner to open the bottom cover as fig. ②.
4. Remove the piston of the cylinder as fig. ③



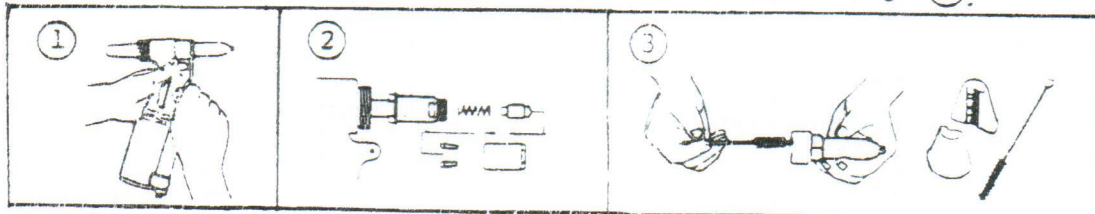
5. Clean the inside of the cylinder and the frame body.
6. Full the lubricate oil as fig. ④.
7. Clean the stem of piston, apply grease to the inner wall of cylinder and the O-ring as fig. ⑤



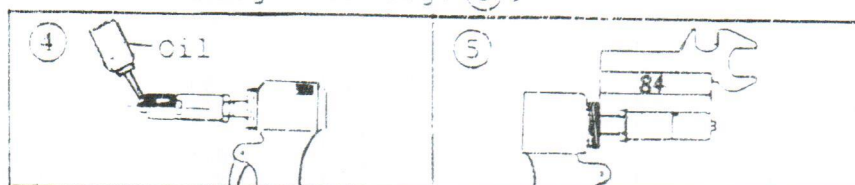
8. Reassemble the riveter by following the disassembly procedure in reverse.

Clean & Maintenance for the Head of Riveter

1. Disconnect air hose.
2. Use spanner to take apart the head as fig. ①.
3. Use spanner to take apart the part as fig. ②.
4. Clean all the part and inside of the head as fig. ③.



5. Apply lubricate oil as fig. ④.
6. Check the length as fig. ⑤.



7. Reassemble the Head of Riveter by following the disassembly procedure in reverse.